



CODE **THETAMID-R B GF30 NA1000**

DESCRIPTION *PA6 30%GF NATURAL*

REV 01 ISSUED 18/03/2021

PROPERTIES	UNITS	VALUE - DAM		METHOD
<b>PHISICAL</b>				
DENSITY	g/cm <sup>3</sup>	1,35		ISO 1183
MOISTURE ABSORPTION 24h at 23° in H2O*	%	2,4-2,7		INTERNAL
MOISTURE ABSORPTION saturation*	%	7,4-7,7		INTERNAL
MOULDING SHRINKAGE: ALONG FLOW*	%	0,3 - 0,5		INTERNAL
MOULDING SHRINKAGE: ACROSS FLOW*	%	0,7 - 0,9		INTERNAL
<b>MECHANICAL</b>				
TENSILE STRENGHT*	MPa	150		ISO 527-2
TENSILE MODULUS*	MPa	8500		ISO 527-2
FLEXURAL STRENGHT*	MPa	180		ISO 178
FLEXURAL MODULUS*	MPa	8000		ISO 178
IZOD IMPACT STRENGHT NOTCHED 23°C	KJ/m <sup>2</sup>	10		ISO 180/A
<b>THERMIC</b>				
HDT/A (1,8 Mpa)	°C	195		ISO 75-2
<b>FLAMMABILITY</b>				
FLAME RATING (1,6 mm – 3,2 mm)	CLASS	HB		UL 94
GLOW WIRE FLAMMABILITY INDEX (1 mm)	°C	-		IEC 60695-2-12
<b>PROCESSING</b>				
PREDRYING TEMPERATURE	°C	80	90	
PREDRYING TEMPERATURE TIME	h	3	4	
RECOMMENDED MELT TEMPERATURE	°C	250	300	

**Compound di poliammide (PA) riciclato realizzato con la percentuale minima del 30% derivante da scarti post-industriali (PIR) della linea commerciale THETAMID-R.**

**Recycled polyamide (PA) compound obtained from post-industrial waste in the minimum quantity of 30%, named THETAMID-R.**



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